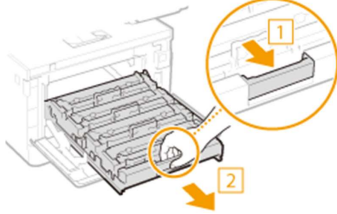## 1

Open the front cover.

MF746Cx / MF744Cdw / MF742Cdw MF645Cx / MF643Cdw / MF641Cw
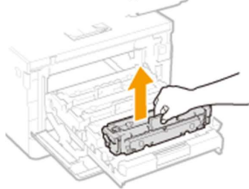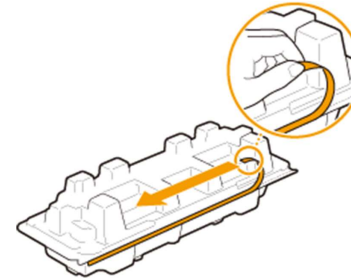
2

Pull out the cartridge tray.

3

Pull the target toner cartridge straight up and out of the machine.

4

Remove the replacement toner cartridge from the packing material.

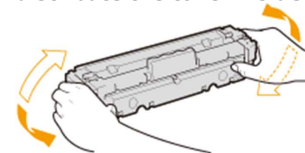1 **Pull the tab of the packing material on a flat place.**

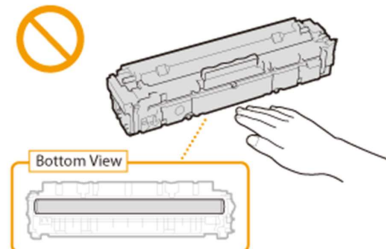2 **Pull out the toner cartridge.**

5

Shake the toner cartridge 5 or 6 times as shown below to evenly distribute the toner inside the cartridge.

IMPORTANT:

Do not touch the surface of the drum on the bottom of the toner cartridge.
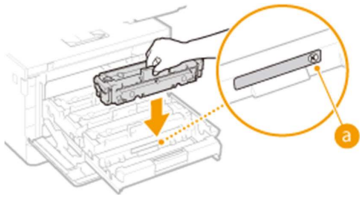
Bottom View

6

Install the toner cartridge.

Each toner cartridge color has its own slot in the toner cartridge tray, and this tray is indicated with a corresponding color label (**a**). Place the toner cartridge into the slot that corresponds to its color.

IMPORTANT:

The bottom surface of the toner cartridge is exposed; therefore, be careful not to bump the toner cartridge against the slot frame when inserting it into the slot.

7

Push the toner cartridge tray back in, and close the front cover.
Immediately after the front cover is closed, the quick adjustment (**Quick Adjust**) starts. To perform adjustment for higher quality, perform full adjustment (**Full Adjust**).